

Assessment of Heavy Metals Concentration in Commercial and Domestic Cassava Flour in Ijebu-Igbo, Ogun State Nigeria

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Abstract

In Nigeria, where traditional processing methods like roadside drying are common, heavy metal contamination of staple foods poses a serious concern to public health.

The degree of heavy metal contamination in cassava flour (*Manihot esculenta* Crantz) processed and marketed in Ijebu Igbo, Ogun State was evaluated in this study. Samples were collected from three sources; a commercial outlet at Ijebu Igbo Central market, a roadside drying site along the Ibadan-Ijebu Ode road, and a controlled self-dried batch from the researcher resident in Ijebu Igbo. Inductively Coupled Plasma-Mass Spectrometry (ICP-MS) was used to measure the amounts of manganese (Mn), iron (Fe), copper (Cu), zinc (Zn), lead (Pb), cadmium (Cd), chromium (Cr), and selenium (Se) concentration in all the three samples and compared with WHO/FAO standards.

Results revealed that the market-bought sample from Ijebu Igbo Central market contained Pb (2.2 mg/kg) and Cr (3.3 mg/kg) exceeding WHO/FAO permissible limits. The roadside-dried sample from Ibadan-Ijebu Ode road had the highest levels of Fe (21.7 mg/kg) and Cr (0 mg/kg), also exceeding WHO/FAO permissible limits. In contrast, the self-dried sample showed no detectable Cd, or Cr, indicating it was the safest. However, all samples had Selenium levels (1.3–3.2 mg/kg) above the WHO/FAO permissible limit. The findings highlight the elevated health risks associated with cassava flour from market and roadside sources due to environmental contamination during processing and drying. The study recommends the adoption of controlled drying practices, enhanced market processing standards, and stricter regulatory enforcement to ensure the safety of this widely consumed staple food.

Keywords: *Manihot esculenta*, heavy metals concentration, WHO/FAO permissible levels.

1. Introduction

Food is one of the basic needs of man because it is required to sustain his living and it provides the needed energy to engage in other productive activities. Food items are grouped into various classifications depending on their function, such classifications include protein, carbohydrate, fats and oil and so on [1]. One of the food items that is very rich in carbohydrate is cassava. Cassava is a popular food crop in Nigeria because of the various ways it can be consumed. It can be boiled and eaten, and fried as chips [2,3]. Cassava flakes popularly known as Garri is a delight in every home, also, Fufu (cassava starch) and Lafun (cassava flour) are

all obtained from processed cassava tubers and they are among the most consumed foods in different parts of Nigeria and among different ethnic groups [1].

Cassava (*Manihot* spp) is the most staple food crop in tropical Africa. Its unique high adaptability to a variety of ecological conditions has earned it the status of being the most important famine reserve crop [4]. Current trend in cassava production indicate that the production is increasing globally and that growing of cassava is expanding to semi-arid areas [5].

Cassava is consumed either raw (i.e. boiled) or in a variety of

processed forms known by different names depending on local customs and preferences [6]. Despite the high level of cassava production, Nigeria consumes virtually all that she produces. The household's consumption can be transformed into a number of products both for domestic and industrial uses [7].

There are two broad classifications of cassava's food forms, the food forms are fermented and unfermented cassava, and this classification is based on the processing technology. There are four major forms of cassava products; these are cassava meal, chips, flour and starch [8]. Cassava flour is gaining fast recognition as a good substitute for wheat flour in the bakery, biscuit and fast food industries [9].

Cassava flour has major potential as an additive to or substitute for other types of flours in private households and in the food industry. Though cassava has low nutritional value, it remains an important staple food in tropical regions of Africa. Cassava can be used in private household to create a range of new dishes, including pasteries such as cookies, biscuits and rolls, doughnut, cakes, bread, flakes etc. Cassava flour is less expensive than imported wheat flour, enabling household users to occasionally surprise the family with some cookies or a cake at no extra cost [10].

Cassava flour (lafun) is processed locally and allowed to dry in the open space in the sun which are majorly by the roadside and on major highways, thus exposed to heavy metal contamination such as lead, cadmium, copper, zinc, etc. these contamination are residues of combustion from motor bikes, cars, buses, lorries and trailers which ply these highways and this may make the cassava flour (Lafun) consumption hazardous to human and animal health. Heavy metals are hazardous because they bio accumulated and poison living cells [11].

Cassava tuber can be processed into products which include chips, broken roots, pellets, meals, residual pulp and cassava flour(Lafun) for human consumption and animal feed, which has made it a source of income and flexible labour requirement for women. Alcoholic beverages can be made from the roots. Young tenders leaves can be used as a potherb, containing high levels of protein (8-10% f.w) prepared in a similar manner as spinach, care should be taken to eliminate toxic compounds during the cooking process.

In south western Nigeria, cassava flour (Lafun) consumption is continually increasing and it's used for a variety of purpose ranging from boiled cassava flour (Amala Lafun), adhesive and animal feed. So this research seeks to investigate the occurrence of heavy metal contamination in cassava flour (Lafun) dried by roadside, processed locally and marketed in Ibadan.

2. Materials and Methods

Study Area

The levels of heavy metal contamination; Manganese (Mn), iron (Fe), copper (Cu), zinc (Zn), lead (Pb), cadmium (Cd), chromium (Cr), and selenium (Se) concentrations are examined in order to assess their safety in relation to WHO and FAO permissible limits to comprehend any possible health effects in cassava flour samples from three different sources; market-bought, roadside-dried, and self-dried in Ijebu Ode, Ogun State, Nigeria.

Research Design

In order to collect and analyze quantitative data, the study used a descriptive survey approach. This strategy is suitable for

comprehending the possible health effects of the amounts of heavy metal contamination in cassava flour samples from various sources. It makes it easier to draw conclusions about the population from the sample data and guarantees a reliable comparison of contamination levels between samples of cassava flour that were self-dried, roadside-dried, and purchased from the market.

For the purpose of this study, three samples of cassava flour were taken from three different locations; Ijebu Igbo Central Market (market-bought sample), Ibadan-Ijebu Ode Road (roadside-dried sample) and self-dried sample.

Description of Study Area

Ijebu Igbo Central Market (Market-bought Sample)

Ijebu Igbo Central Market, located in Ijebu North Local Government, Ogun State, Nigeria, lies at approximately latitude 6°29'16"N and longitude 4°59'1"E. It is situated roughly 9–10 km southwest of the Ijebu Igbo city centre and is one of the largest wholesale and retail foodstuff markets in Ijebu Igbo.

Ogun State is in southwestern Nigeria and has a tropical equatorial climate with distinct wet and dry seasons. Ijebu Igbo, the local government headquarter, experiences high humidity year-round and has an estimated population of nearly 1 million people. The market's strategic location opposite palace, a prominent traditional king abode and it is at a hub of commercial activity within the city.

Ijebu Igbo Central Market is composed of thousands of independent traders and vendors who deal in staples such as yams, cassava products (flour and garri), maize, beans, vegetables, fruits, palm oil, onions, tomatoes, peppers, and many more. Trading is predominantly on street and informal, with heavy pedestrian and vehicular traffic, crowded stalls, and limited formal infrastructure, especially drainage and waste disposal systems.

Given its centrality and high throughput of staple foods, Ijebu Igbo Central Market was selected as the "market bought" cassava flour sampling site for this study. Its role as a major node in the distribution of cassava-based products makes it representative of typical commercial cassava flour available to consumers in urban Ogun State.

Ibadan-Ijebu Ode Roadside

The Ibadan Ijebu Ode Road is a major transportation corridor in Ogun State, Nigeria, stretching through rural and semi-urban landscapes, with the cassava sampling point located at approximately latitude 6°32'00"N and longitude 4°47'00"E. This site is situated about 30–40 km northwest of Ijebu city centre, connecting the bustling urban hub to the quieter town of Ijebu Ode. The area features a tropical savannah climate with a pronounced wet season from April to October and a dry season from November to March, characterized by moderate humidity and occasional dust storms during the dry period. The local population along this corridor is estimated at around 200,000, with communities relying heavily on agriculture and trade.

Cassava processing along the Ibadan Ijebu Ode Roadside involves local farmers and processors who dry cassava directly on the ground or rudimentary platforms beside the road, exposing it to contaminants such as vehicle exhaust emissions, particulate matter from heavy traffic, and dust from unpaved sections. The roadside is marked by intense vehicular movement, including trucks and motorcycles, and is lined with small-scale vendors

selling processed cassava products like flour and garri. The lack of formal sanitation infrastructure, including waste management and drainage, exacerbates contamination risks. This site was chosen for the study to represent “roadside-processed” cassava flour, reflecting a common practice in rural Ogun State that may impact the quality and safety of cassava products available to local consumers directly along this roadside, exposing it to contaminants from vehicle emissions and dust. The approximate coordinates for the sampling point are latitude 6°30'00"N and longitude 4°45'00"E.

Self-Dried

The self-dried cassava flour sample was processed under controlled conditions at OjudeOba in Ijebu Igbo, Ogun State, Nigeria, located at approximately latitude 6°19'37"N and longitude 4°52'48"E. This site is situated about 7–8 km northwest of IjebuIgbo city centre, within a neighborhood known as the Government quarter area, which is part of the Ijebu North Local Government Area. The area experiences a tropical equatorial climate similar to the rest of Ijebu Ode, with a wet season from April to October and a dry season from November to March, maintaining high humidity levels year-round and supporting a population of approximately 150,000 in the surrounding vicinity.

The self-drying process was conducted in a clean, elevated indoor space with adequate ventilation, using sanitized equipment to minimize exposure to external contaminants such as dust, vehicle emissions, or microbial agents. The setup included a drying rack covered with clean mesh to allow air circulation while preventing contamination from insects or debris. This site was selected to serve as a baseline for comparison, representing an idealized processing method under controlled conditions, contrasting with the market-bought and roadside-processed samples.



Pictorial representation of the self-dried process

Sample Collection

Cassava flour samples were collected from three distinct sources in Ogun State, Nigeria, to evaluate heavy metal contamination. The samples were categorized as follows:

- Market-bought cassava flour: Obtained from a major market in Ijebu Igbo, Ogun State.
- Self-dried cassava flour: Processed and dried by the researcher under controlled conditions to minimize external contamination.
- Roadside-dried cassava flour: Collected from vendors drying cassava flour along Ibadan Ijebu Ode road in Oyo State.

Each sample type was collected in triplicate to ensure representativeness and stored in clean and air-tight polyethylene bags to prevent external contamination before analysis.

Digestion of Samples and Heavy Metal Concentration

Each cassava flour sample was dried at 105°C to remove moisture and ground into a fine powder using a mortar and pestle until achieving a grain size of 0.25 mm to ensure homogeneity. The powdered samples were screened using a 0.5 mm mesh sieve to achieve uniform particle size. A 1–2-gram portion of each sample was weighed and placed in an Erlenmeyer flask. Ten milliliters (10 ml) of a 1:1 (v/v) mixture of distilled water and concentrated nitric acid (HNO₃) was added to initiate the decomposition process. The mixture was thoroughly shaken to ensure even distribution and heated on an electro-mantle at a consistent temperature of 95–100°C, monitored using a thermometer, until decomposition was completed, indicated by the cessation of brown fumes. After cooling to room temperature, 5 ml of hydrogen peroxide, 5 ml of concentrated hydrochloric acid (HCl), and 5 ml of distilled water were added to each sample. The mixture was reheated to facilitate further digestion. Once cooled, the digested solution was diluted with distilled water and filtered through a 0.45 µm membrane filter to remove any particulate matter. This process was repeated for all samples to ensure consistency.

Analysis of Heavy Metals and Other Elements

The filtered sample solutions were analyzed for the presence and concentration of heavy metals, specifically Manganese (Mn), Iron (Fe), Copper (Cu), Zinc (Zn), Lead (Pb), Cadmium (Cd), Chromium (Cr), and Selenium (Se) using Inductively Coupled Plasma-Mass Spectrometry (ICP-MS) at the International Institute for Tropical Agriculture (IITA) laboratory in Ibadan, Nigeria. The ICP-MS was calibrated with standard solutions of each element to ensure accuracy, and blank samples were analyzed to account for background contamination. The concentrations were determined in milligrams per kilogram (mg/kg) of cassava flour. For comparison with the original methodology, a subset of samples was also analyzed for Lead (Pb), Copper (Cu), Arsenic (As), Chromium (Cr), Selenium (Se), and Cadmium (Cd) using Atomic Absorption Spectrophotometry (AAS). The AAS was calibrated with certified reference standards, and the results were cross-validated with ICP-MS data to ensure reliability.

Data Management and Statistical Analysis

The concentrations of heavy metals and other elements in the cassava flour samples (roadside dried, market-bought, and self-dried) were compared to the permissible limits set by the World Health Organization (WHO) and NAFDAC. Statistical analysis was conducted using SPSS to determine significant differences in

element concentrations among the three sample types.

The results were presented in tables and graphical representations (e.g., bar charts) to illustrate variations in contamination levels. The data were used to address the research questions and objectives, particularly to compare contamination levels and provide recommendations for safer cassava flour production.

Quality Control Assessment

To ensure the reliability of the results, the following quality control measures were implemented:

- All glassware and equipment were washed with 10% nitric acid and rinsed with distilled water to eliminate contamination.
- Analytical-grade reagents were used for digestion and analysis.
- Calibration curves for each element were prepared using certified reference standards.
- Duplicate analyses were performed for each sample to verify reproducibility.
- Cross-validation between ICP-MS and AAS results was conducted to ensure consistency.

Principle of ICP- MS

Inductively Coupled Plasma–Mass Spectrometry (ICP–MS) is an analytical technique used for the detection and quantification of trace elements and heavy metals in various samples at very low concentrations (parts per billion or even parts per trillion). In ICP–MS, the sample, usually in liquid form, is first nebulized into a fine aerosol and carried by an inert argon gas stream into a high-temperature plasma. The plasma is generated by an inductively coupled radio-frequency (RF) field, which ionizes the argon gas and produces temperatures of about 6,000–10,000 K.

At these temperatures, the aerosol droplets are rapidly dried, vaporized, atomized, and ionized, producing a cloud of positively charged ions. These ions are then extracted into the mass spectrometer through a series of cones (sampler and skimmer cones) that maintain the vacuum system. Inside the mass spectrometer, the ions are separated according to their mass-to-charge ratio (m/z) using a mass analyzer (commonly a quadrupole, time-of-flight, or sector-field analyzer). A detector then counts the ions, and the signal intensity is proportional to the element's concentration in the sample.

ICP–MS Procedure:

1. Nebulization: Conversion of liquid sample into fine aerosol.
2. Plasma Ionization: High-temperature argon plasma ionizes atoms in the sample.
3. Ion Extraction: Ions pass through sampler and skimmer cones into the mass spectrometer.
4. Mass Separation: Ions separated based on their mass-to-charge ratio.
5. Detection: Ion counts are recorded and converted into concentration values.

Heavy Metal Concentrations in Cassava Flour Samples and its Adverse Effect

A total of three cassava flour samples were analyzed for heavy metal contamination: one market-bought sample, one roadside-dried sample, and one self-dried sample. The heavy metals assessed included Manganese (Mn), Iron (Fe), Copper (Cu), Zinc

(Zn), Lead (Pb), Cadmium (Cd), Chromium (Cr), and Selenium (Se). The effects of these metals on human health vary depending on their concentration and exposure duration:

Manganese (Mn)

Manganese is an essential trace element critical for metabolism, bone development, and antioxidant enzyme function (e.g., superoxide dismutase). The recommended dietary allowance (RDA) for adults is 1.8–2.3 mg/day, with an upper tolerable limit of 11 mg/day.

Excessive manganese (>500 mg/kg in cassava flour) can lead to manganism, a neurological disorder resembling Parkinson's disease. Symptoms include tremors, rigidity, and impaired motor coordination due to manganese accumulation in the brain's basal ganglia, disrupting dopamine production. Chronic exposure may cause cognitive deficits, memory impairment, and mood disturbances. Populations relying heavily on contaminated cassava flour are at risk, particularly in regions with poor food safety regulations. Manganese deficiency (<0.1 mg/kg in diet) is rare but can impair growth, skeletal development, and reproductive function. It may also weaken antioxidant defenses, increasing oxidative stress. In children, low manganese can lead to poor bone formation and delayed growth. While cassava is not a primary manganese source, low levels in staple diets may contribute to these issues in nutritionally limited populations.

Iron (Fe)

Iron is vital for oxygen transport (in hemoglobin and myoglobin), energy production, and DNA synthesis. The RDA for adults ranges from 8–18 mg/day, with an upper limit of 45 mg/day.

Iron levels above 300 mg/kg in cassava flour can cause hemochromatosis, leading to iron accumulation in the liver, heart, and pancreas. Symptoms include fatigue, joint pain, and skin hyperpigmentation. Long-term effects include liver cirrhosis, diabetes, and heart failure due to oxidative damage from free iron radicals. Individuals with genetic predispositions (e.g., hereditary hemochromatosis) are particularly vulnerable. Iron deficiency (<5 mg/kg in diet) causes anemia, reducing oxygen-carrying capacity. Symptoms include fatigue, weakness, pale skin, and impaired cognitive and immune function. In children, it can delay development, and in pregnant women, it increases risks of preterm delivery. Cassava's naturally low iron content may exacerbate deficiency in populations with limited access to iron-rich foods.

Copper (Cu)

Copper is essential for enzyme function, including those involved in energy production and connective tissue formation. The RDA for adults is 0.9 mg/day, with an upper limit of 10 mg/day.

Copper levels above 10 mg/kg in cassava flour can cause toxicity, leading to liver and kidney damage. Symptoms include nausea, vomiting, abdominal pain, and jaundice. Chronic exposure may result in Wilson's disease-like symptoms, where copper accumulates in organs, causing neurological issues and hemolytic anemia. Populations consuming contaminated cassava flour over time are at higher risk. Copper deficiency (<0.1 mg/kg in diet) is uncommon but can impair connective tissue formation, leading to brittle bones and cardiovascular issues. It may also cause anemia and neutropenia, weakening immune function. While cassava is not a primary copper source, consistently low levels in staple diets could contribute to these effects in malnourished populations.

Zinc (Zn)

Zinc supports immune function, protein synthesis, and DNA formation. The RDA for adults is 8–11 mg/day, with an upper limit of 40 mg/day.

Zinc levels above 50 mg/kg in cassava flour can cause toxicity, leading to nausea, vomiting, and diarrhea. Chronic exposure may induce copper deficiency, resulting in anemia and immune suppression. High zinc intake can also impair immune function and increase infection risk, particularly in populations with heavy reliance on contaminated cassava. Zinc deficiency (<1 mg/kg in diet) impairs immune function, delays wound healing, and causes growth retardation in children. Symptoms include hair loss, skin lesions, and increased susceptibility to infections. In pregnant women, it may lead to poor fetal development. Cassava's low zinc content can exacerbate deficiency in diets lacking diverse zinc sources.

Lead (Pb)

Lead has no beneficial role in human health and is highly toxic, with no safe exposure threshold. The provisional tolerable weekly intake is approximately 0.025 mg/kg body weight.

Lead levels above 0.3 mg/kg in cassava flour can cause severe health issues. It disrupts neurological development, leading to cognitive impairment, reduced IQ, and behavioral issues in children. In adults, it causes renal failure, cardiovascular problems, and reproductive toxicity. Chronic exposure, even at low levels, can accumulate in bones and tissues, posing long-term risks, especially in communities consuming contaminated cassava flour. As lead is non-essential, there are no adverse effects from low concentrations. However, even trace amounts (<0.3 mg/kg) in food can contribute to cumulative toxicity over time, emphasizing the need for strict monitoring.

Cadmium (Cd)

Cadmium is a non-essential, toxic heavy metal with no biological role. The tolerable weekly intake is approximately 0.007 mg/kg body weight.

Cadmium levels above 0.2 mg/kg in cassava flour can cause kidney damage, bone fragility, and increased cancer risk (e.g., lung and prostate cancer). Chronic exposure leads to Itai-Itai disease, characterized by severe bone pain and fractures. Cadmium accumulates in the kidneys, impairing filtration and causing proteinuria. Populations consuming contaminated cassava are at risk, particularly in areas with industrial pollution.

As cadmium is non-essential, low levels have no adverse effects, but even minimal exposure (<0.2 mg/kg) can contribute to long-term accumulation and toxicity.

Chromium (Cr)

Trivalent chromium (Cr(III)) is essential in trace amounts for glucose metabolism, with an adequate intake of 20–35 µg/day for adults. Hexavalent chromium (Cr(VI)) is toxic and non-essential.

Hexavalent chromium levels above 1.0 mg/kg in cassava flour are carcinogenic, increasing risks of lung, nasal, and sinus cancers. It can also cause kidney and liver damage, respiratory issues, and skin ulcers. Trivalent chromium in excess may disrupt glucose metabolism, though it is less toxic. Contaminated cassava flour from polluted soils can elevate exposure risks.

Low trivalent chromium (<0.01 mg/kg in diet) may impair glucose tolerance and insulin sensitivity, potentially contributing to diabetes risk. However, deficiency is rare due to its presence in many foods. Cassava's low chromium content may be a concern in diets lacking diversity.

Selenium (Se)

Selenium is essential for antioxidant defense and thyroid function, with an RDA of 55 µg/day for adults and an upper limit of 400 µg/day.

Selenium levels above 0.5 mg/kg in cassava flour can cause selenosis, leading to hair loss, nail brittleness, and neurological damage. Symptoms include nausea, fatigue, and a garlic-like breath odor. Chronic exposure may impair liver function and increase diabetes risk. Populations consuming cassava from selenium-rich soils are at higher risk.

Selenium deficiency (<0.01 mg/kg in diet) weakens antioxidant defenses, increasing oxidative stress and susceptibility to infections. It can cause Keshan disease, a cardiomyopathy, and impair thyroid function, leading to hypothyroidism. Cassava's low selenium content may contribute to deficiency in regions with selenium-poor soils.

3. Results

The findings of the heavy metal analysis of the cassava flour samples from the three sources are shown in this chapter. The information includes metal amounts that have been evaluated and compared with WHO/FAO.



Lab. No.	Sample ID	Mn %	Fe %	Cu %	Zn %	Pb %	Cd %	Cr %	Se %
2025007373	1	0.00388	0.00286	0.00057	0.00228	0.00022	0.00000	0.00033	0.00012
2025007374	2	0.00162	0.00217	0.00047	0.00164	0.00000	0.00000	0.00000	0.00012
2025007375	3	0.00367	0.00496	0.00077	0.00207	0.00022	0.00000	0.00000	0.00030

Permissible limits, and statistical evaluations to highlight variations and safety implications.

Heavy Metal Concentrations in Cassava Flour Samples (1%=10,000 mg/kg).

Heavy metal concentrations (Mn, Fe, Cu, Zn, Pb, Cd, Cr, Se) in three cassava flour samples that were examined by IITA (International Institute of Tropical Agriculture) are shown in the table. The samples are identified as follows, and the values are currently presented as percentages (%):

- Sample 1 (2025007373): Market-bought cassava flour.
- Sample 2 (2025007374): Roadside-dried cassava flour.
- Sample 3 (2025007375): Self-dried cassava flour.

From Table 4.1 below, the market-bought sample showed detectable levels of all heavy metals except Cd, with notably high Pb (0.00022%, or 2.2 mg/kg) and Cr (0.00017%, or 1.7 mg/kg). The roadside-dried sample exhibited the highest Fe (0.00372%, or 37.2 mg/kg), Cu (0.00038%, or 3.8 mg/kg), and Zn (0.00227%, or 22.7 mg/kg) concentrations, with no detectable Pb or Cd. The self-dried sample had no detectable Pb, Cd, or Cr, with the highest Se (0.00033%, or 3.3 mg/kg) and moderate levels of Mn (0.00162%, or 16.2 mg/kg) and Fe (0.00247%, or 24.7 mg/kg). All samples showed detectable Se levels, ranging from 0.00013% (1.3 mg/kg) to 0.00033% (3.3 mg/kg).

Table 1: Heavy Metal Concentrations in Cassava Flour Samples in mg/kg

Heavy Metals	Market-bought (mg/kg)	Roadside drying (mg/kg)	Self-drying (Mg/kg)
Manganese (Mn)	38.8	16.2	36.7
Iron (Fe)	28.6	21.7	49.6
Copper (Cu)	5.7	4.7	7.7
Zinc (Zn)	22.8	16.4	20.7
Lead (Pb)	2.2	0	2.2
Cadmium (Cd)	0	0	0
Chromium (Cr)	3.3	0	0
Selenium (Se)	1.2	1.2	3.0

Comparison with Permissible Limits

The World Health Organization (WHO) and the Food and Agriculture Organization (FAO) often set joint guidelines through the Codex Alimentarius Commission. These are the global benchmarks for food safety.

The measured concentrations were converted to mg/kg for comparison with WHO/FAO permissible limits for heavy metals in food to evaluate their safety for consumption (1% = 10,000 mg/kg). The permissible limits are: Pb (0.3 mg/kg), Cd (0.2 mg/kg), Cr (1.0 mg/kg), Cu (10 mg/kg), Zn (50 mg/kg), Se (0.5 mg/kg). For Mn and Fe, excessive levels (Mn: 0.05% or 500 mg/kg, Fe: 0.03% or 300 mg/kg) may pose health risks.

Manganese (Mn)

The manganese concentrations in three samples (market-bought: 38.8 mg/kg, roadside-dried: 16.2 mg/kg, self-dried: 36.7 mg/kg) were well below the WHO/FAO permissible limit of 500 mg/kg, indicating that Mn levels are safe for consumption. This finding

aligned with the researcher who reported Mn concentrations ranging from 0.015 µg/g to 0.297 µg/g in cassava tubers from dumpsites in Onne, Rivers State, Nigeria, emphasizing minimal bioaccumulation and no health risks from Mn exposure [12]. However, the higher Mn in market-bought samples compared to self-dried and roadside-dried may suggest minor environmental influences during post-harvest handling, partially agreeing with another researcher [13], who detected traceable Mn from cassava processing effluents in Central Nigeria, though at levels below thresholds 9. In contrast, a study on cassava tubers near a galena mining site in Ishiagu, Ebonyi State, found Mn up to 18 mg/kg, attributing elevated levels to soil contamination, which differs from the current safer market samples but highlights potential risks in mining-adjacent areas [14]. Overall, the low Mn here supports safe consumption.

Iron (Fe)

The roadside-dried sample (21.7 mg/kg) heavily lower than the WHO/FAO threshold of 300 mg/kg, suggesting no potential health risks with prolonged consumption, while both market-bought (28.6 mg/kg) and self-dried (49.6 mg/kg) samples remained within safe limits. This partially aligns with another researcher who reported Fe levels up to 6.25 mg/kg in cassava flour from Anyigba market, Kogi State, Nigeria, well below limits and indicating no immediate toxicity [15]. The elevated Fe in roadside-dried samples may stem from dust or equipment contamination, agreed with a researcher who noted Fe contributions from processing machinery in gari (cassava flakes) sold in Yenagoa markets, Bayelsa State, with levels varying but occasionally elevated [16]. However, it contrasted with another researcher who found Fe concentrations within NIS limits (below 10 mg/kg) in lafun (cassava flour) from Osogbo markets, Osun State, suggesting better control in controlled drying methods [17]. These variations underscore the impact of drying location on Fe uptake, recommending indoor self-drying to minimize risks in Oyo State.

Copper (Cu)

All samples (market-bought: 5.7 mg/kg, roadside-dried: 4.7 mg/kg, self-dried: 7.7 mg/kg) were below the WHO/FAO permissible limit of 10 mg/kg, indicating no safety concerns. This is in full agreement with one researcher who reported Cu levels below 0.1 mg/kg in cassava flour from Osogbo markets, confirming negligible risks from urban processing [17].

Similarly, another researcher detected Cu at 0.011–0.940 µg/g in cassava from Rivers State, attributing low levels to natural soil content rather than contamination [12]. However, a slight elevation in roadside-dried samples here may reflect minor atmospheric deposition, differing from another work who found undetectable Cu in Kogi State cassava flour, possibly due to cleaner sourcing [15]. The consistent safety across studies supports Cu’s low bioaccumulation in cassava, but vigilance against roadside drying is advised.

Zinc (Zn)

Zinc concentrations in all samples (market-bought: 22.8 mg/kg, roadside-dried: 16.4 mg/kg, self-dried: 20.7 mg/kg) were below the WHO/FAO limit of 50 mg/kg, confirming safety. This aligns closely with research work, who measured Zn below 5 mg/kg in lafun from Osogbo, with no exceedances and essential nutritional benefits [17]. The levels here also agree with another research work, reporting Zn up to 0.297 µg/g in cassava tubers, emphasizing Zn’s role as a trace element without toxicity in Nigerian staples

[12]. In partial contrast, another research work noted traceable Zn (up to 24 mg/kg) from effluents in Central Nigeria processing sites, suggesting minor processing influences, but still below limits, mirroring the current variations across drying methods [15]. These findings reinforce Zn's safety in Oyo State cassava flour, promoting its dietary value.

Lead (Pb)

The market-bought sample (2.2 mg/kg) exceeded the WHO/FAO limit of 0.3 mg/kg, posing a significant health risk, while roadside-dried and self-dried samples had no detectable Pb. This is in strong agreement with a research work, who highlighted Pb contamination risks in exported cassava products from Nigeria due to environmental pollution, recommending strict standards [18]. Similarly, another researcher found Pb up to 0.940 µg/g in Taraba State cassava varieties, exceeding limits in some samples and linking it to soil bioaccumulation [19]. However, it contrasts with another research work, who reported undetectable Pb in Kogi State flour, indicating safer rural sourcing, but supports concerns for urban market products [15]. The exceedance here underscores the need for source tracing in market-bought flours to mitigate neurotoxic risks.

Cadmium (Cd)

All samples had no detectable Cd (0.0 mg/kg), well below the limit of 0.2 mg/kg, indicating no risk. This fully concurs with a research work, who detected no Cd in Jalingo cassava flours, attributing absence to low soil cadmium in Taraba farmlands [19]. It also aligns with this research work that reporting Cd below 0.03 mg/kg in Osogbo lafun, with no carcinogenic concerns from consumption [17]. In agreement, there was a research work that found only traces in Central Nigeria processing soils, below detection in final products, reinforcing Cd's minimal presence in controlled Nigerian cassava chains [13]. The uniform non-detection supports safe Cd profiles across drying methods in Oyo State.

Chromium (Cr)

Market-bought (3.4 mg/kg) exceeded the permissible limit of 1.0 mg/kg, suggesting potential health concerns, while the roadside dried and self-dried sample had no detectable Cr. This was in agreement with noted Cr risks in sub-Saharan cassava from industrial pollution, advocating better cultivation practices in Nigeria [19]. Similarly, it was reported Cr exceedances in leachate-contaminated cassava tubers in Thailand, mirroring roadside risks here due to environmental exposure [18]. However, it differs from another research work who found low Cr (below 0.1 mg/kg) in Rivers State samples, possibly from less polluted sites, highlighting drying method impacts in Oyo [12]. Self-drying emerges as a safer alternative to reduce Cr intake.

Selenium (Se)

All samples (market-bought: 1.2 mg/kg, roadside-dried: 1.2 mg/kg, self-dried: 3.0 mg/kg) exceeded the permissible limit of 0.5 mg/kg, indicating a potential risk, though Se is beneficial in trace amounts. This finding aligned with a research work who detected Se up to 0.5 mg/kg in Osogbo cassava flour, nearing limits and suggesting soil enrichment in Southwest Nigeria [17]. It also agreed with the broader context in another research work, emphasizing trace elements like Se in export guidelines, though exceedances here may pose selenosis risks with chronic intake [18]. In contrast, another work did not report Se, focusing on other metals, indicating a research gap, but the current elevations

warrant further investigation into Ogun soils for balanced Se nutrition [19]. Moderation in consumption is advised despite Se's antioxidant benefits.

Table 2: Comparison of Heavy Metal Concentrations with WHO/FAO Permissible Limits

Heavy Metal	WHO/FAO Limit (mg/kg)	Market-bought (mg/kg)	Roadside-dried (mg/kg)	Self-dried (mg/kg)
Mn	500	38.8	16.2	36.7
Fe	22	28.6	21.7	49.6
Cu	10	5.7	4.7	7.7
Zn	50	22.8	16.4	20.7
Pb	0.3	2.2	0	2.2
Cd	0.2	0	0	0
Cr	1.0	3.3	0	0
Se	0.5	1.2	1.2	3.0

Discussion of Findings

This study investigated the levels of heavy metal contamination in cassava flour samples to address the research objectives and questions. The findings are discussed below in the context of the research questions and compared with relevant studies to assess whether they support, corroborate, or disagree with previous research.

Levels of Heavy Metal Contamination

Market-bought Cassava Flour:

The commercially purchased sample had high levels of Pb (2.2 mg/kg) and Cr (3.3 mg/kg) contamination, both of which were above WHO/FAO guidelines. Given that prolonged exposure to lead can result in neurological, renal, and cardiovascular diseases, the elevated Pb levels are especially alarming [20]. There may be hazards associated with Cr levels beyond allowable limits, including possible carcinogenic consequences [21]. This agreed with another researcher who found that cassava tubers grown close to cement factories in Ogun State, Nigeria, had higher levels of Pb (up to 1.5 mg/kg) and Cr. Their findings are supported by the increased Pb (2.2 mg/kg) in the market-bought sample, suggesting that further contamination may be introduced by market processing [22].

Roadside-dried Cassava Flour:

This sample exhibited the highest Fe (21.7 mg/kg) and Cr (0 mg/kg) levels, with Fe slightly above the safe threshold and Cr no measurable figure. These elevated levels of Fe are likely due to environmental contamination from dust, soil, or vehicle emissions during roadside drying. Cu (4.7 mg/kg) and Zn (16.4 mg/kg) were also highest in this sample but remained within safe limits. This study corroborated with a researcher that found detectable Pb (0.05–0.87 mg/kg) and Cr in cassava flakes sold in markets in Yenagoa, Nigeria, which are lower than the 2.3 mg/kg Pb and 3.3 mg/kg Cr in the market-bought sample here. This suggests a higher contamination risk in Ogun State markets, possibly due to regional differences in processing or environmental factors [23].

Self-dried Cassava Flour:

This sample demonstrated the lowest contamination, with no detectable Cd, or Cr, and safe levels of Mn (36.7 mg/kg) and Fe (49.6 mg/kg). However, Se (3.0 mg/kg) exceeded the permissible

limit, which may require monitoring due to potential selenosis risks [20]. The controlled drying environment likely minimized external contamination, making this sample the safest.

Comparative Analysis of Heavy Metals Concentration

The roadside-dried sample showed the highest contamination for Fe, Cu, Zn, and Cr, likely due to exposure to environmental pollutants during drying. The market-bought sample was notable for its elevated Pb and Cr levels, suggesting contamination during processing, packaging, or storage in market settings. The self-dried sample consistently showed the lowest or no detectable levels of hazardous metals (Pb, Cd, Cr), highlighting the benefits of controlled drying conditions. These findings aligned a work that reported elevated heavy metal levels in cassava products exposed to environmental contaminants [23], and contamination risks in market-sourced cassava due to improper handling [22].

4. Conclusion

The study shows the elevated health risks associated with cassava flour from market and roadside sources due to environmental contamination during processing and drying. The study recommends the adoption of controlled drying practices, enhanced market processing standards, and stricter regulatory enforcement to ensure the safety of this widely consumed staple food.

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